



PRABHATH SHUKLA

Rolling Mill- Operation **Manager**

PROFILE SUMMARY:

Diploma in Mechanical Engineering,
With 15 Plus Yrs of Experience in stainless steel & Special Alloy Steel of Rolling Mill.

Products:

Wire Rod ,SBQ Round, RCS, FLAT, & Hexagon.

Currently working in **ARJAS STEEL PRIVITED LIMITED** as a **Manager- Operation** .

CONTACT

Mobile:
09821590533

08106886589

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wprabh@gmail.com

wprabh84@gmail.com

EDUCATION

- HSC from Board of Secondary Education, Maharashtra in 2002.
- Industrial Training Insituite and National course of vocational Training ,Maharashtra in 2002 to 2005.
- Diploma in Mechanical Engineering Maharashtra in 2010 to 2012

CAREER SUMMARY

ARJAS STEEL PRIVITED LIMITED, Manager- Operation
14th Dec 2014 –Till Date

INDORE STEEL AND ION MILLS LTD , Operation
Shift in charge (Production Engineer- Operation).
14th May 2013 to 31st March 2014.

MUKAND LIMITED KALWE. In-plant trainee & Supervisor
(Operation-Rolling Mill).
21st Dec 2006 –22nd June 2013

LARSEN & TOUBRO LTD (POWAI). Apprenticeship Trainee
(Fabrication in Heavy Engineering division) 21st feb 2005 -20th feb 2006.

ABOUT ME

Manager- Operation with 15 + years of experience in steel industry.

- Excellent problem-solving and analytical abilities with superb attention to detail.
- Dedicated to producing best work practices, following safety measures and standards
- Outstanding design and conceptual skills with the motivational abilities to lead a team

TRAINING EXPERIENCE

Training

- Special safety training given by **ARJAS STEEL PRIVITED LIMITED** on Safety Management on Sites
- Special training program attended on IBA PDA analysis, IMS, ISO 9001:2015, IATF16949:2016, TPM, 5'S, SAP System.

WORK EXPERIENCE- 15+ YEARS

ARJAS STEEL PRIVITE LIMITED, Manager-Operation

Special Bar Quality Mill, producing special bar alloy steel of Rounds, Flats, RCS, Hexagon, from Supplier **Capital Engineering & Research Incorporation Ltd. (CERI)** with H/V Mill (19 stands)

Responsibilities: -

- Rolled all sizes of Alloy Steel Round Bar i.e., **ROUND**-16 To 85 mm, **FLAT** -70x11 to 18mm, 80 x 13 to 18mm, 90 x 15 to 27mm, 100 x 15mm, 100 x 16mm, **RCS**- 85, 80, 75, 65, 63, 55mm, **Hexagon**- 18.5, 20, 23.5, 24.5, 25.5, 28, 32, 34, 38 mm, 42 mm
- Ensure the products manufactured according to customer specification.
- Responsible for quality, yield, cost and cycle time improvement.
- Monitor, improve, analyse and control processes,
- To maintain/ establish procedures to ensure smooth execution of process control.
- Ensure monitoring of inspection parameters as per work instructions / quality plan.
- Responsible for allocating the work to Technicians / Fitters.
- Responsible for safety in departments and making it an accident free unit.
- Root cause failure analysis for problems and recommendation for prevention.
- Handling man power, educate them to take part in, discussion with seniors and sub-ordinates for minimizing delays, wastage.
- Implement and Monitor 5S
- A combination of problem solving, commitment and leadership in terms of Safety performance, smooth and increased plant performance.



SKILLS:

Project:



First Billet Right

Applications:

- Microsoft Office Excel, Word,

PPT Internet:

- Ability to access internet,

Emails Designing.

Team Work:

- Leadership and ability to work with group.
- Collaboration, Delegation, Group leadership, Goal setting

Personals:

- Ability to solve problems and analysis the same with proper data.
- Optimization time & Data Collection
- Fast and self-learner
- Commitment
- Efficient
- Leadership
- Self-motivation
- Decision making
- Adaptability



AREA OF EXPERTISE:

- Hot Rolling Mill (OPERATIONS)
- Machine operations, Manpower handling
- SBQ grades, techniques like hot cutting, Control cooling



PERSONAL DETAILS:

Father's Name Mr Ramashrey Shukla

Mother's Name : Smt. Asha Shukla

Date of Birth : 15/03/ 1984

Permanent Address:

Om Sai CHS. Bldg No-A/43

3/1 Sector -15 Airoli Navi

Mumbai 400708

Maharashtra

Languages Known: Hindi, English and Marathi

Hobbies : Singing, Arts, Listening Music, Driving.

Nationality : Indian

Pass Port : k89404377

Declaration

INDORE STEEL AND IRON MILLS LTD Production Engineer (Operation-Rolling Mill).

Responsibilities: -

- Rolled Following section (Wire rod 5.5 to 15mm from block route and Round bar 16mm to 38mm from Garrete coiler .
- Provide technical support for stand preparation, guide preparation and all other parameter to set up new sizes of round bar.
- Mill stand changing through OS as per pass schedule of mill to obtain desired product size.
- Responsible for safety in departments and making it an accident free unit
- Root cause failure analysis for problems and recommendation for prevention.

MUKAND LIMITED KALWE In-plant trainee & Supervisor (Operation-Rolling Mill).

Responsibilities: -

- Monitor and control the process parameter and ensure smooth continuity of operation.
- Mill Stand changing through OS as per pass Schedule of mill to obtain desired product size.
- Guide fitting (through optics) & Stand assembly as per Rolling Schedule.
- Accountable for ensuring all process and operational personnel have the skills and knowledge to perform their roles safely, effectively and efficiently.
- Establish systems to ensure all process and operational incidents and near misses (plant, equipment, safety and environmental) are reported and investigated for root cause analysis and appropriate corrective actions .
- Monitoring of Pass life .
- Controlling the quality of product, yield maintaining & improvement.
- Handling man-power, educating them, to take part in discussion with seniors, sub – ordinates for minimizing delays, wastages & for smoother operation of line. Supervision in Shop floor.

DECLARATION:

I consider myself familiar with Mechanical Engineering aspects. I am also confident of my ability to work in a team and as a team leader. I

hereby declare that the information furnished above is true to the best of my knowledge.

Place: Tadipatri

(Prabhat R Shukla)